# Carbatec Pen Assembly Press

## CT-PAP1    INSTRUCTIONS
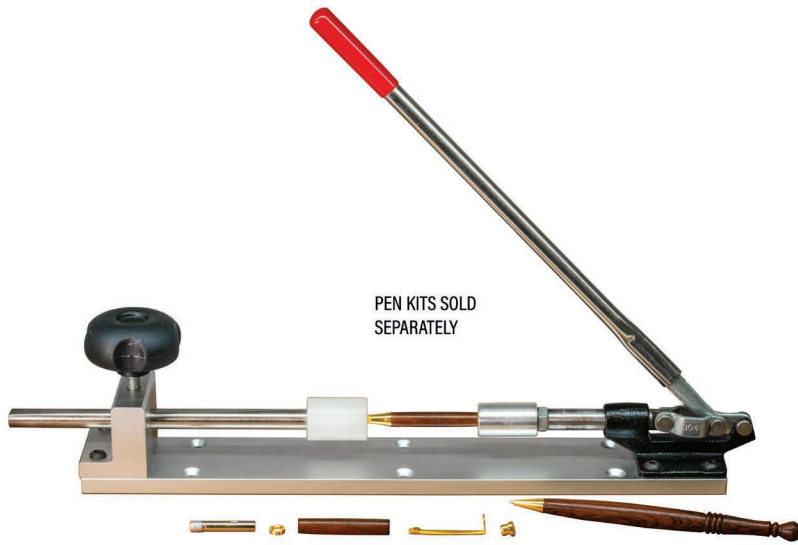
PEN KITS SOLD SEPARATELY

## GETTING READY

If you have the space on your workbench to permanently mount your pen press, screw it down to the bench top using the provided countersunk holes. **(Fig. 01)**

If you only require temporary mounting, you can clamp it down to the bench top. **(Fig. 02)** Alternatively, clamp it up right in a bench vise.

It is important to have the pen press fastened and secured to prevent damage to your workpiece.

It is recommended to attach anti-scratch pads on the face of the metal jaw to protect your pen parts during assembly.

The pen press is designed to assist pressing a wide range of pen styles and fits most pen kits. Please refer to the specific instructions of your pen kit for details.

**Fig. 01**

**Fig. 02**
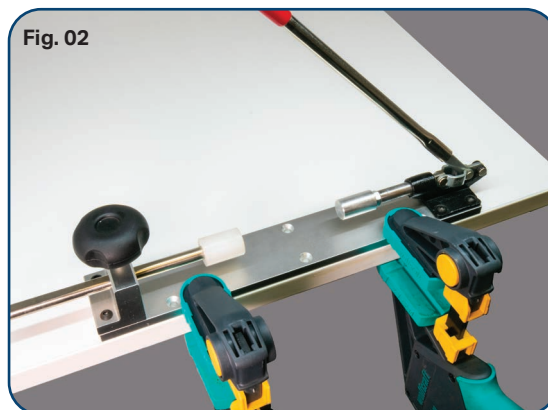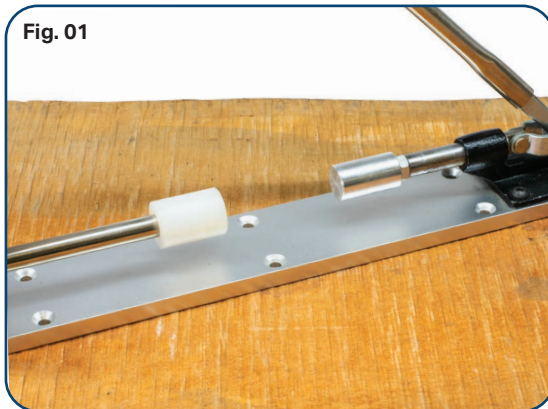
## INSTRUCTIONS

1. Position the assembly lever in a vertical position.

2. Place the pen part against the rear jaw. Align your pen tube / finished barrel with the pen part you wish to press together. **(Fig. 03)**

3. Slide the movable rod towards the front jaw until the pen parts are close. Lock the moveable rod in position with the lock knob. **(Fig. 04)**

4. Gently apply steadily pressure with care on the assembly lever until the pen parts are pressed together.

5. Do not over force the lever if you find the parts don't press easily. You may need to re-align your pen components.


Fig. 03


Fig. 04
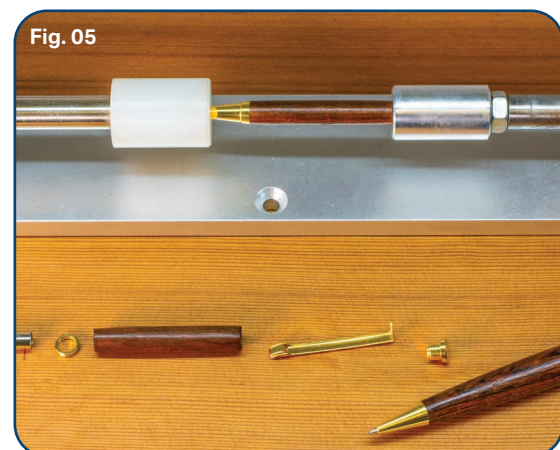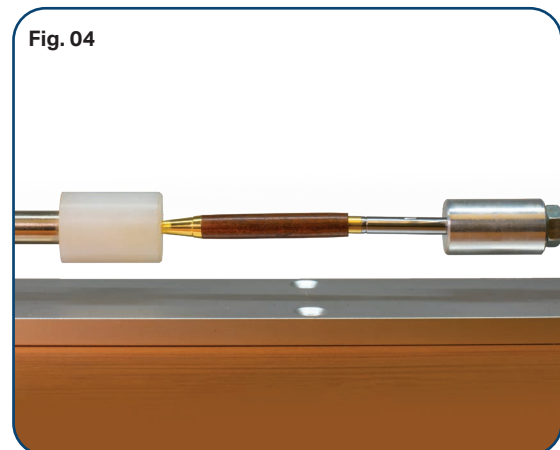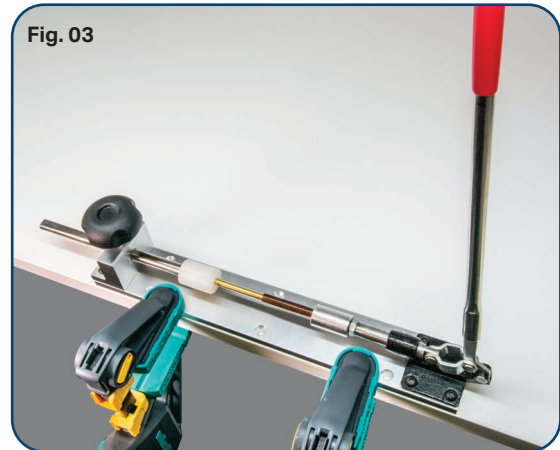
## SUGGESTIONS

Once the pen press is set in position, it is ideal for repetitive operations.

If you have a batch of pens to assemble, it is recommended to maintain the same set up for pressing similar parts at once.

As the assembly progresses and the pressed parts become longer or shorter, loosen the knob securing the movable rod. Then move it into the appropriate position and re-lock it for continuing the pressing operation and finish the assembly.


Fig. 05

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